

## Arco Qld Pty Ltd

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# NSTALLATION PROCEDURE & MAINTENANCE



# ARCOFOLD - ARCOSTACK DOOR

ARCOFOLD - ARCOSTACK Doors are designed to ease the problem in opening and closing the door. With a push of a hand, the door will travel down to the pocket.



- Installation of ARCOFOLD ARCOSTACK Door should only be undertaken by experienced Installer/Technician.
- Never allow anybody to be in close proximity when installing this door.
- Before commencing installation, ensure that the structure is suitable to carry the load of the door during operation. Consult the Structural Engineer/Builder of the project.

#### **TOOLS REQUIRED**

- Steel Tape
- Spirit Level
- Screw Drivers
- Drill Gun
- Drill Bits 5mm, 19mm, 23mm
- Ladder

#### PERSONAL PROTECTIVE EQUIPMENT

- Eye protection
- Hand Gloves
- Safety Shoes
- High Visibility Clothing
- Hard Hat

#### **PACKING LIST**

- Floor Socket (Fig.5)
- •
- Aluminium Joiner Pins (to join Top Track)
- •
- Top Track
- Door Panels (Lockset with Keys built in)

#### STEP 1: MEASUREMENTS/CHECKLISTS

- Measure the height in random distance (Fig.1)
- Always refer from Top of Track to the Finish Floor Line (Fig.1)
- Use the "smallest measurement" that you will get.
- Measure the "Daylight Width" (Fig.1)
- Ensure that the ceiling is horizontally level.
- Check the "Packing Lists"

#### **STEP 2: INSTALLATION**

- Install the Top Track partly (Fig.2)
- Leave at least 1.0 meter to slide the panels in/out (Fig.3)??????
- When all panels are in the Track, insert the Joiner Pin & Roll Pins to join and complete the door width where the door has to travel (Fig. 4)
- Drill a hole on the floor where the Drop Bolt is inline (Floor Socket in place).
- Drill a hole on the Top Track where the Locking is inline.

# **STEP 3: TESTING**

Caution: Do not push/pull the door too hard. Hold the middle panel and push/pull slowly.

- When opening, unlock the key.
- When closing, Slide the grip down into the floor socket (Fig.6), slide the grip up to lock the pin into the top track (Fig.7)

#### **MAINTENANCE**

- Regularly clean the Glass infill with cloth and water.
- •
- Regularly check for foreign materials build up on the tracks.

For Orders, please use the lay-out sheet, input all the details.

# **SUPPORT DRAWINGS**

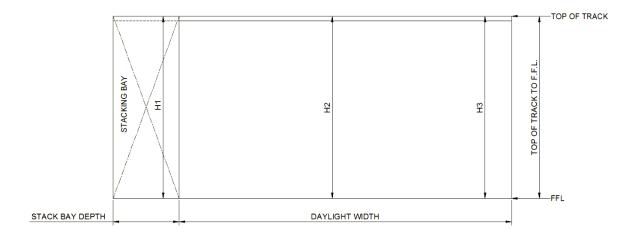


Figure 1

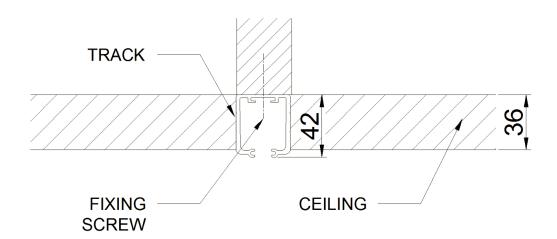


Figure 2

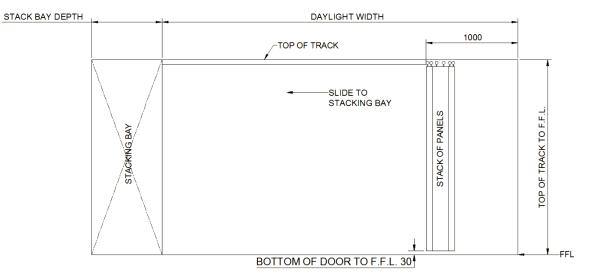


Figure 3

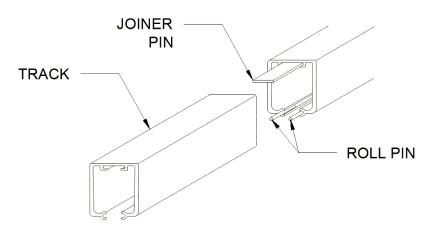


Figure 4

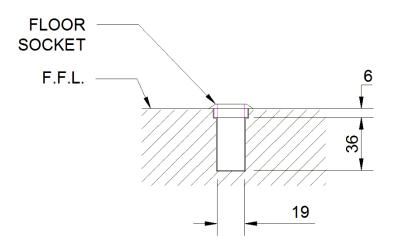
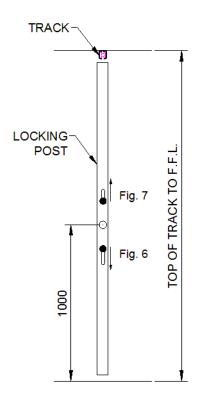
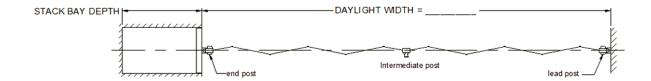


Figure 5



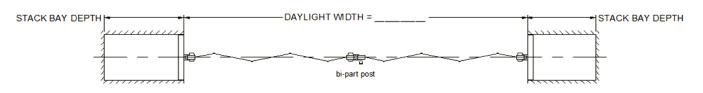
## LAY OUT SHEET

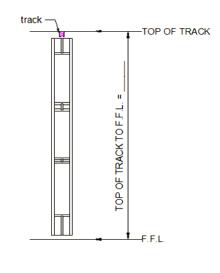
SINGLE - single stack w/ wall channel on pocket door



□ Rear Snib

☐ BI PARTING - double stack w/ wall channel on pocket door





☐ 150mm Wide	☐ 300mm Wide	☐ Top & Bottom Locking	☐ Hook lock
INFILL		KEY OPERATION	
☐ Polycarbonate Infill	☐ Perforated Aluminium	☐ Key Alike	
COLOUR		DELIVERY ADDRESS	
☐ Clear Anodise	☐ Powder Coat ( Standard Colourbond Range)		

LOCKSET TYPE

LOCK SIDE

☐ Inside Only

☐ Outside Only

TYPE